

# 6. Execution level

The controller can be set to operating levels that permit or prohibit changing programs and point data.

Access level	Description
Level 0: Maintainer level	All operations can be performed. To move to this level, a password is required.
Level 1: Operator level	Only the manual operation and automatic operation can be performed. Programs with hidden attribute cannot be loaded.



**NOTE**

When any of the following conditions arises, the access level is forcibly set to "Level 0".

1. All of the data are initialized. (Refer to "8. Initialize" in this Chapter.)
2. The alarm message "9.723: Controller status data destroyed" appears.

## 6.1 Changing the access level

To change the access level, follow the procedure below.

**Step 1 Display the "ACCESS LEVEL" screen.**

Use the cursor keys to select (System) on the initial screen, and then press the ENTER key. Next, select (Execution Level), and then press the ENTER key. The "ACCESS LEVEL" screen will appear.

**Step 2 Input the access level to set.**

Input the access level and press the ENTER key. Select (SET) and press the ENTER key.

**To set "0 (Maintainer level)":**

Perform the operation stated in Step 3.

**To set "1 (Operator level)":**

Press the ENTER key again to determine the setting you have input.

**Step 3 Input the password.**

Input the password in the password entry field, and then press the ENTER key.

- \* If an incorrect password is input, "6.235: Password error" alarm occurs.

**▶ Step 2 Setting the ACCESS LEVEL**



Input the password.

**■ Changing the password**

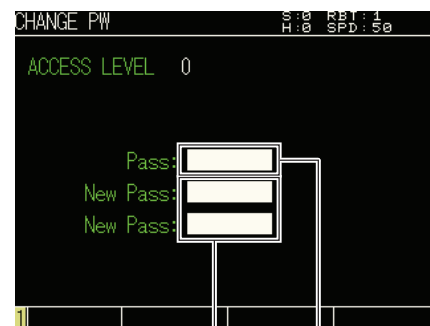
**Step 1 Press the F1 key (CHANGE PW) on the "ACCESS LEVEL" screen.**

The "CHANGE PW" screen will appear.

**Step 2 Set a new password.**

Input the current password in (Pass), and then press the ENTER key. Next, input a new password in (New Pass) at two locations, and then press the ENTER key.

**▶ Step 2 Changing the password**



Input the current password.  
Input a new password (two locations).